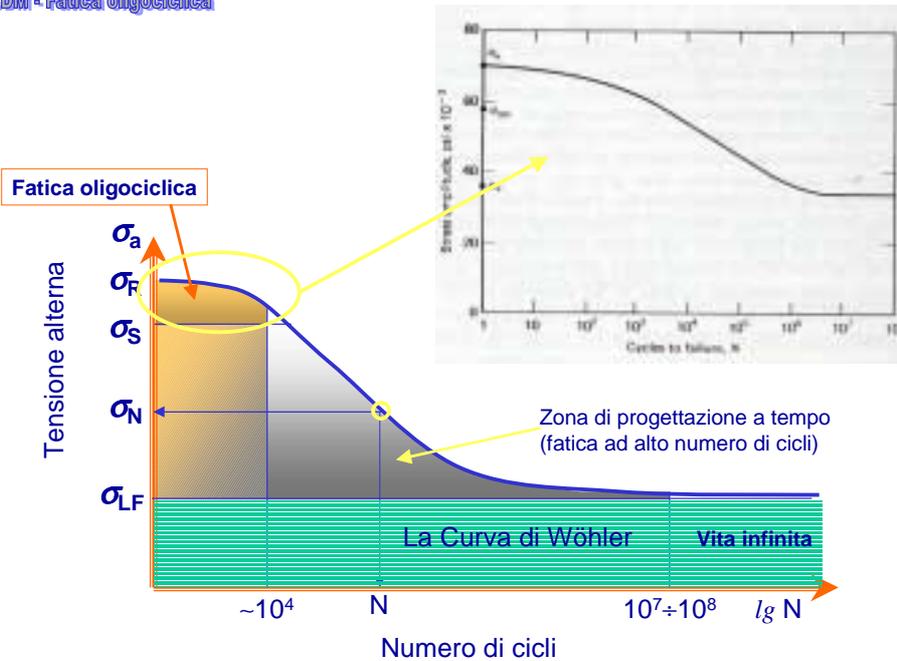
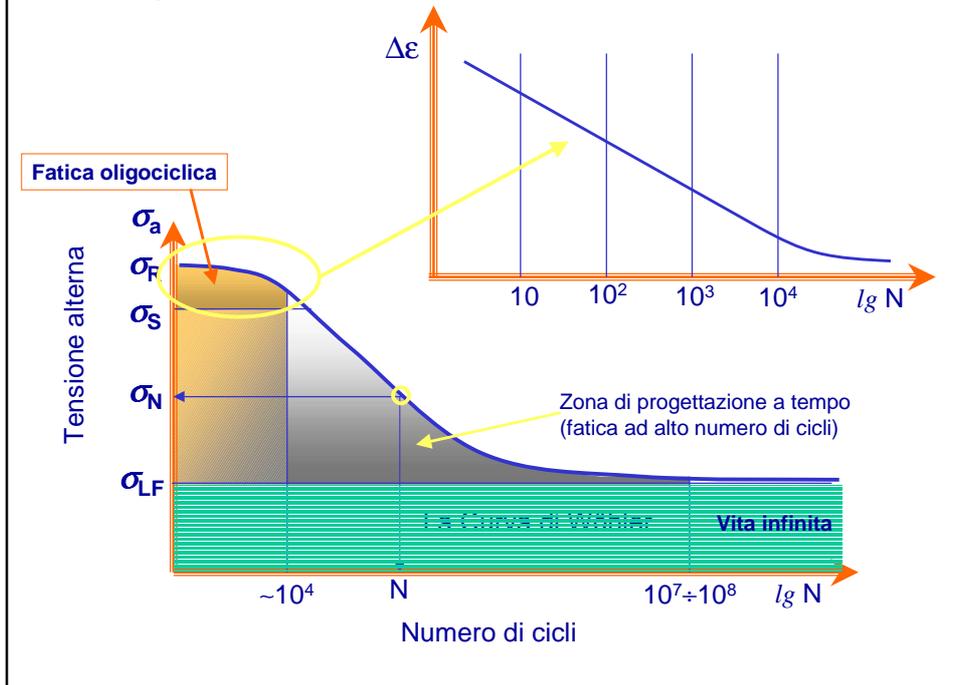


**Calcolo a fatica oligociclica  
di componenti meccanici**

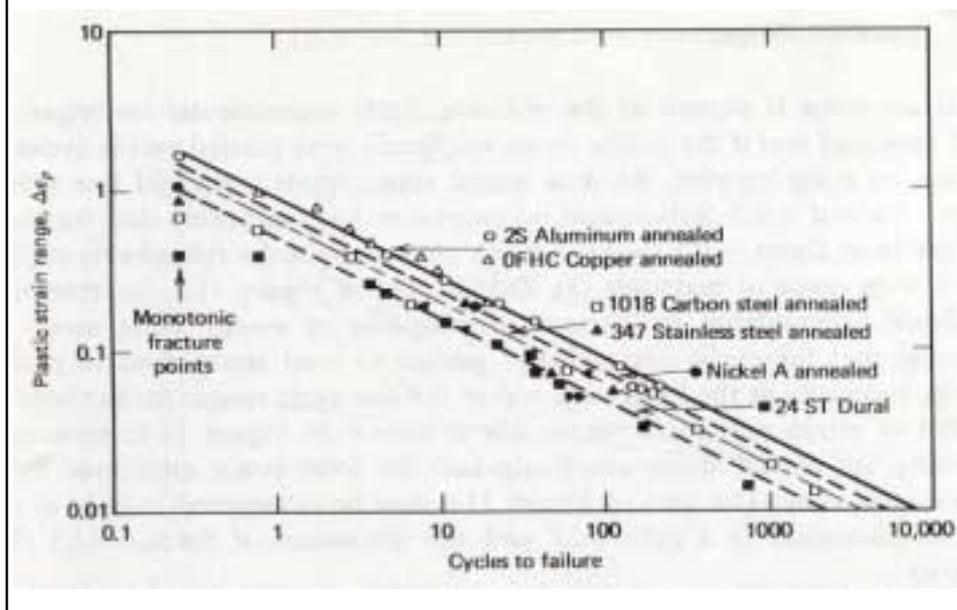


CDM - Fatica oligociclica

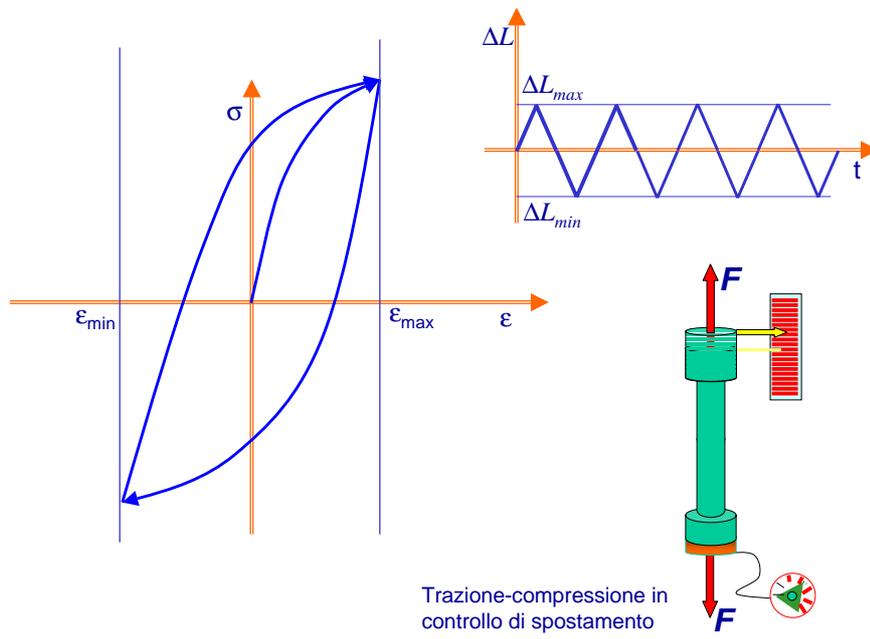


CDM - Fatica oligociclica

Comportamento a fatica oligociclica di alcuni materiali (dati ASTM)

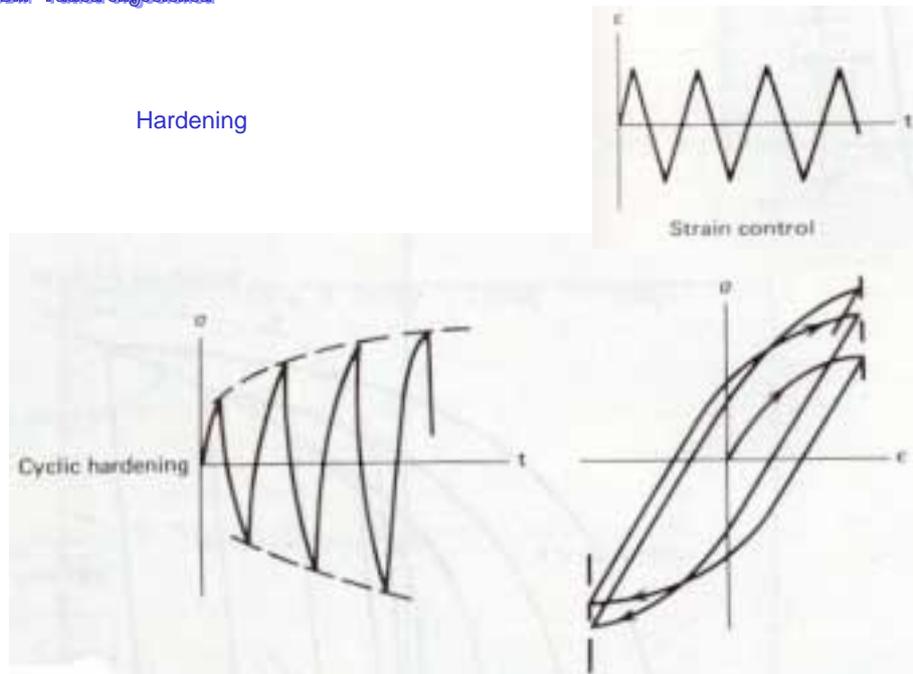


CDM - Fatiga oligociclica

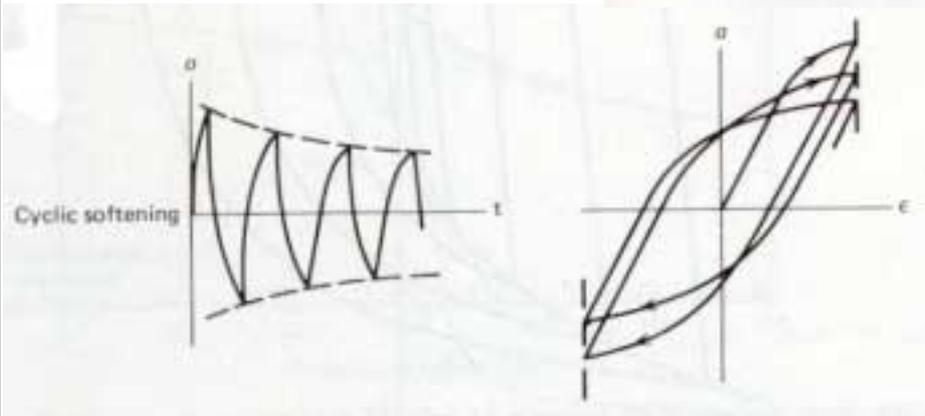
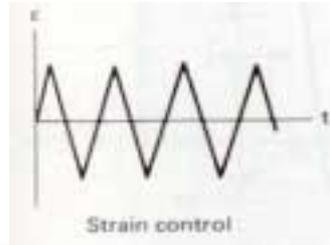


CDM - Fatiga oligociclica

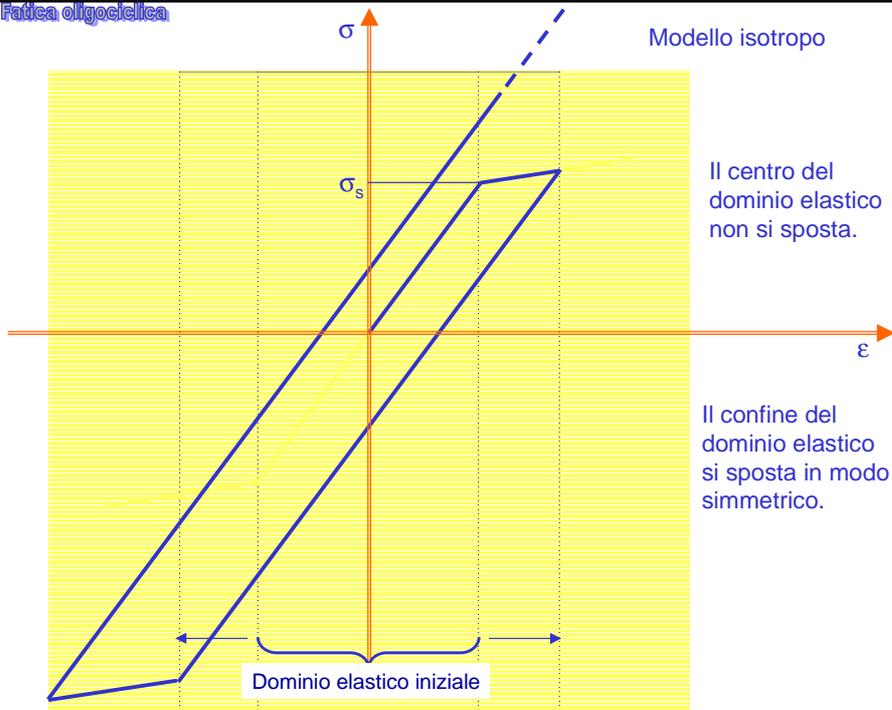
Hardening

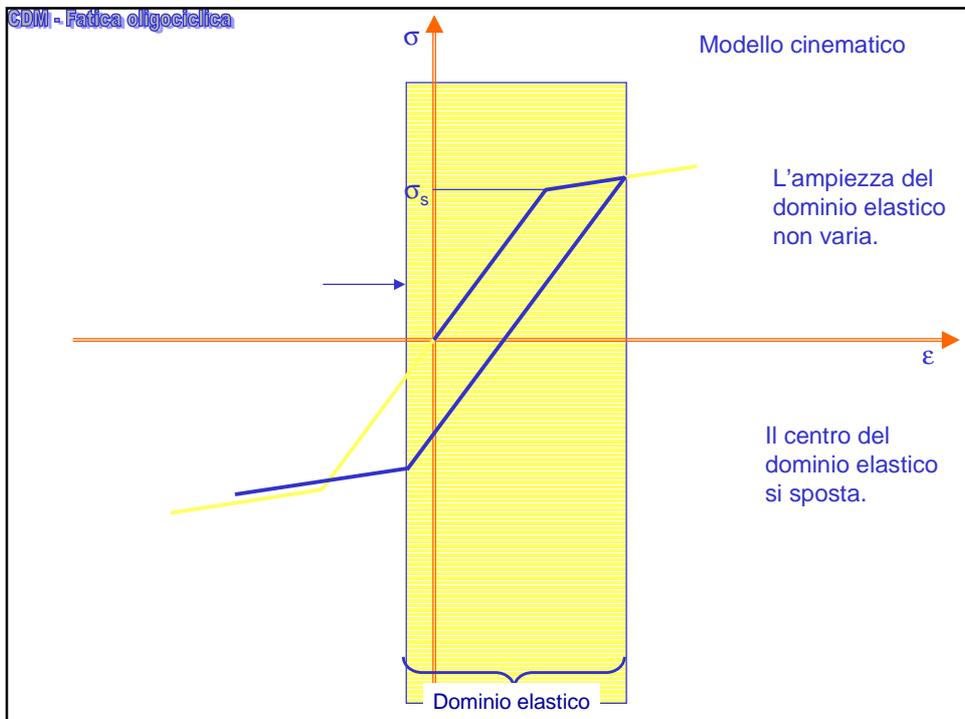
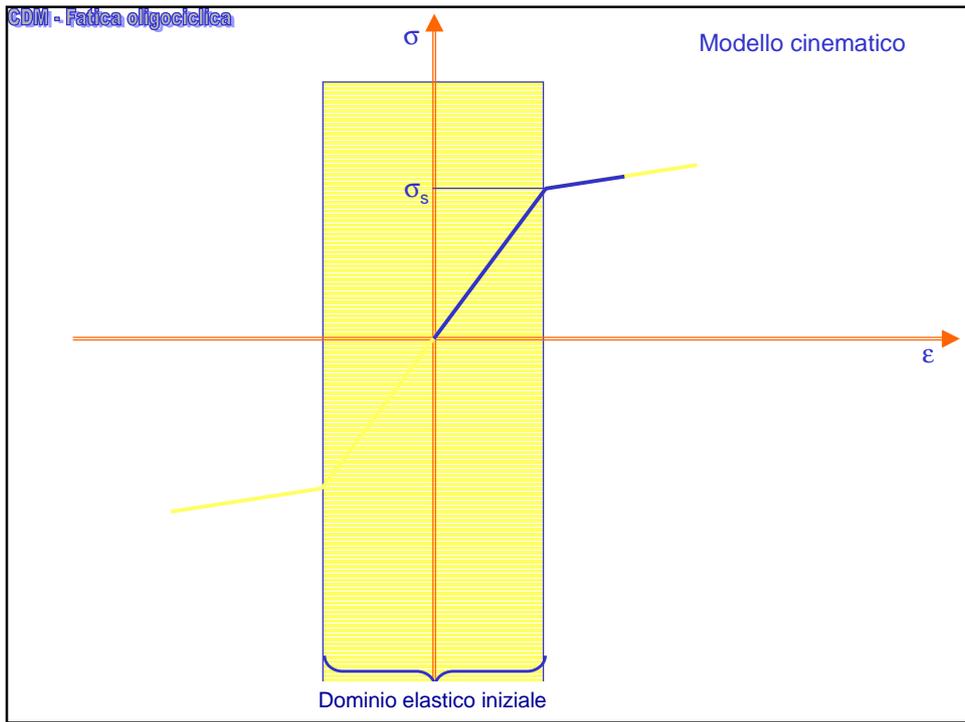


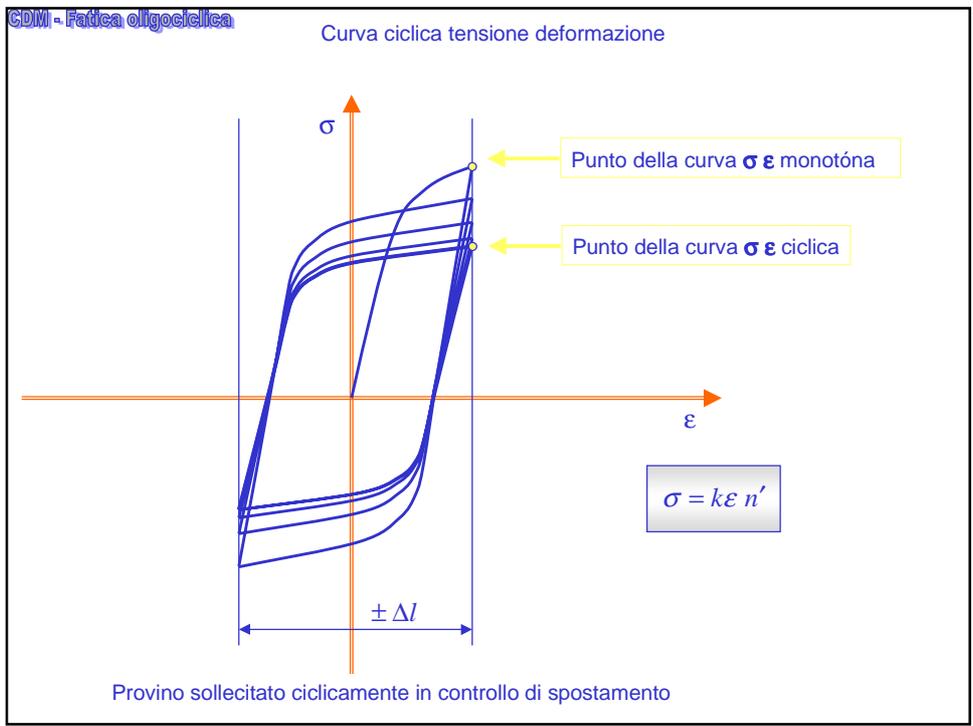
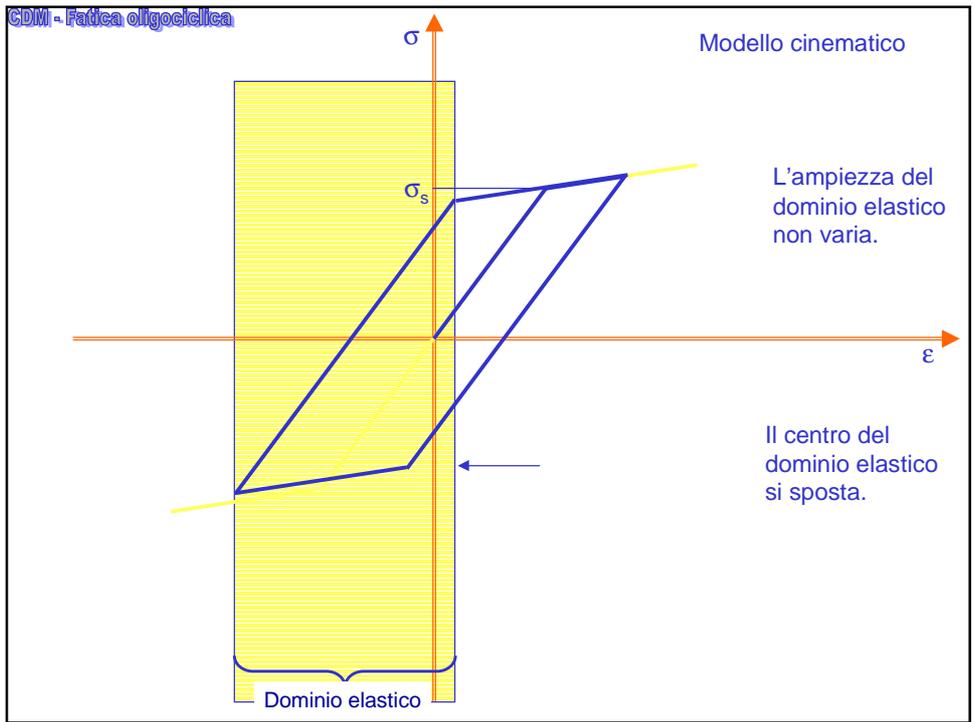
Softening



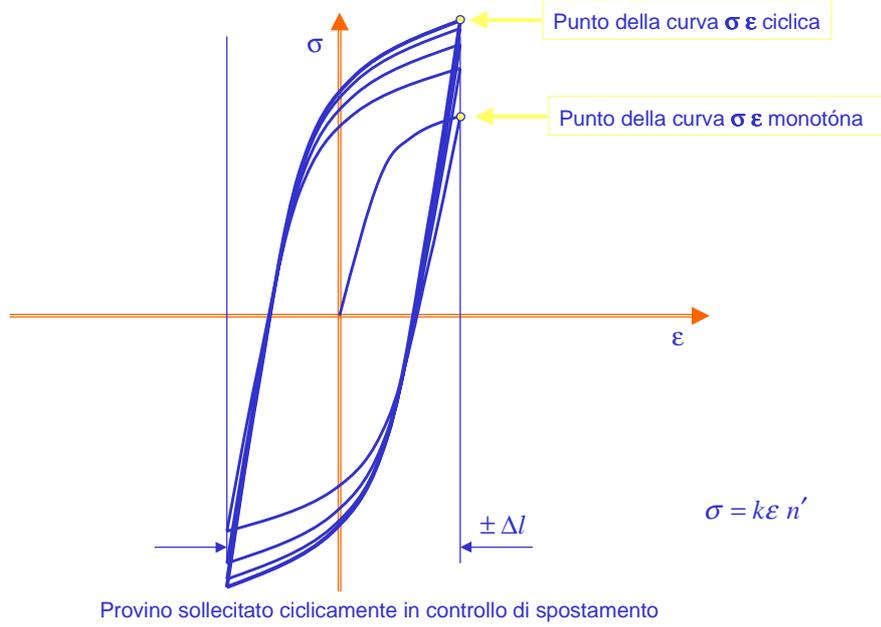
Modello isotropo



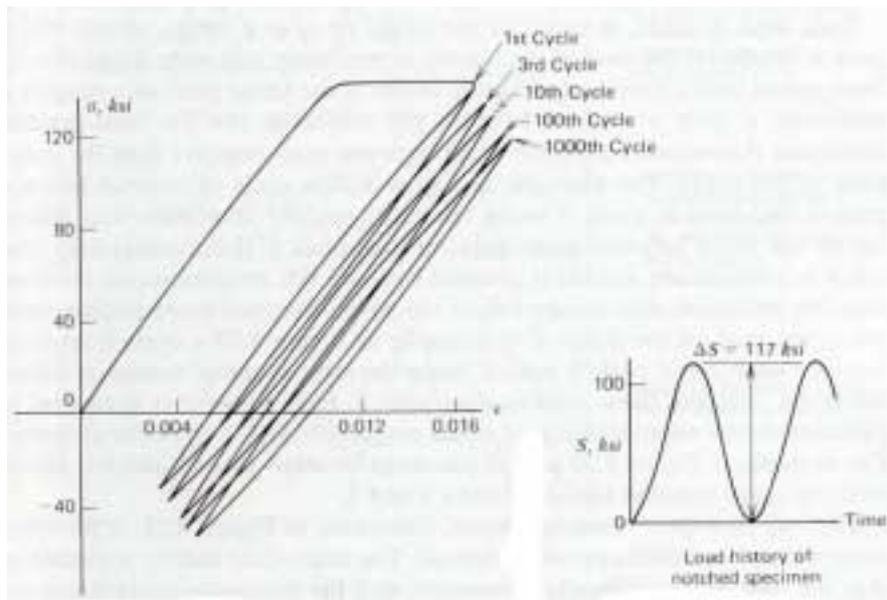




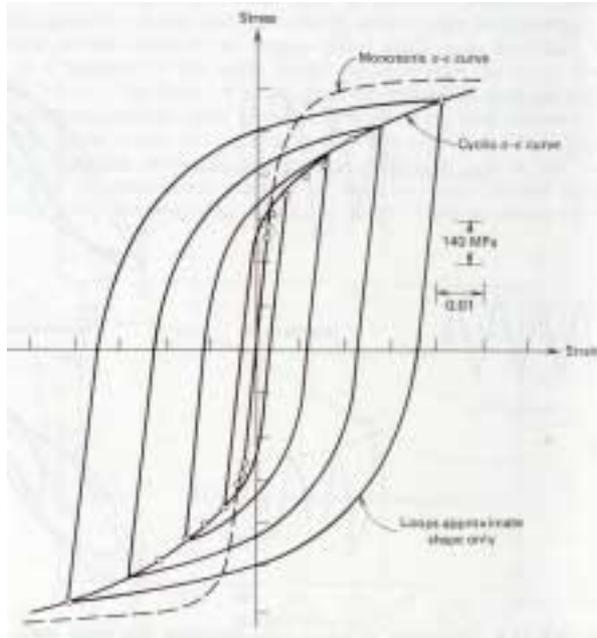
Curva ciclica tensione deformazione



Curva ciclica tensione deformazione

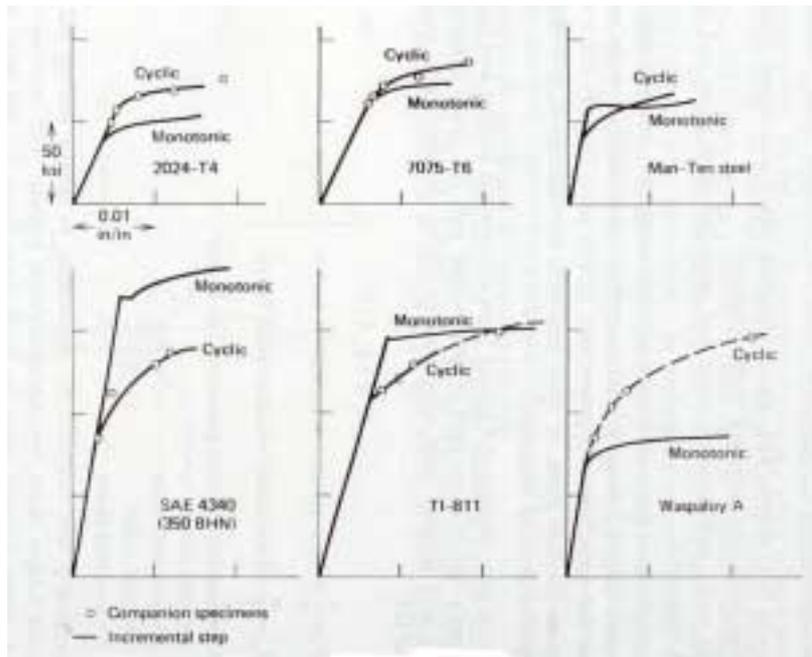


Curva ciclica tensione deformazione



Confronto tra la curva  $\sigma$   $\epsilon$  monotóna e quella ciclica per l'acciaio SAE 4340

Curva ciclica tensione deformazione



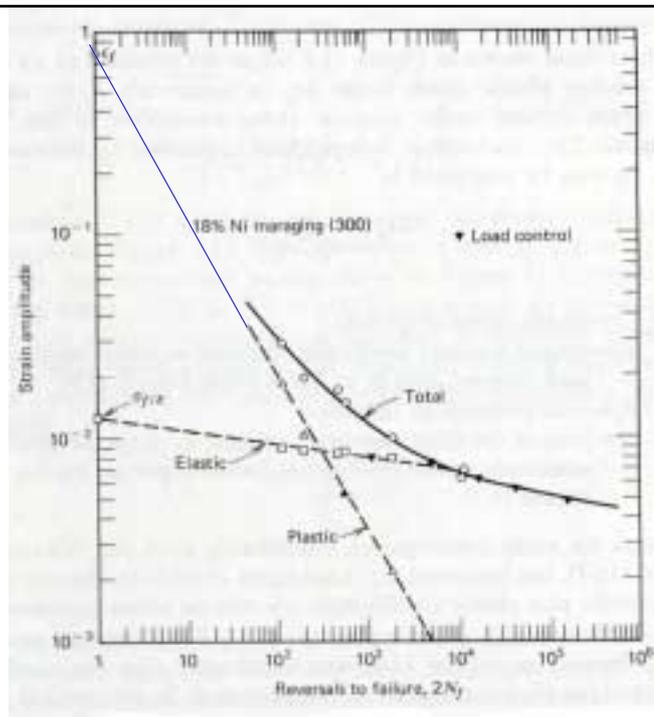
Curva ciclica tensione deformazione

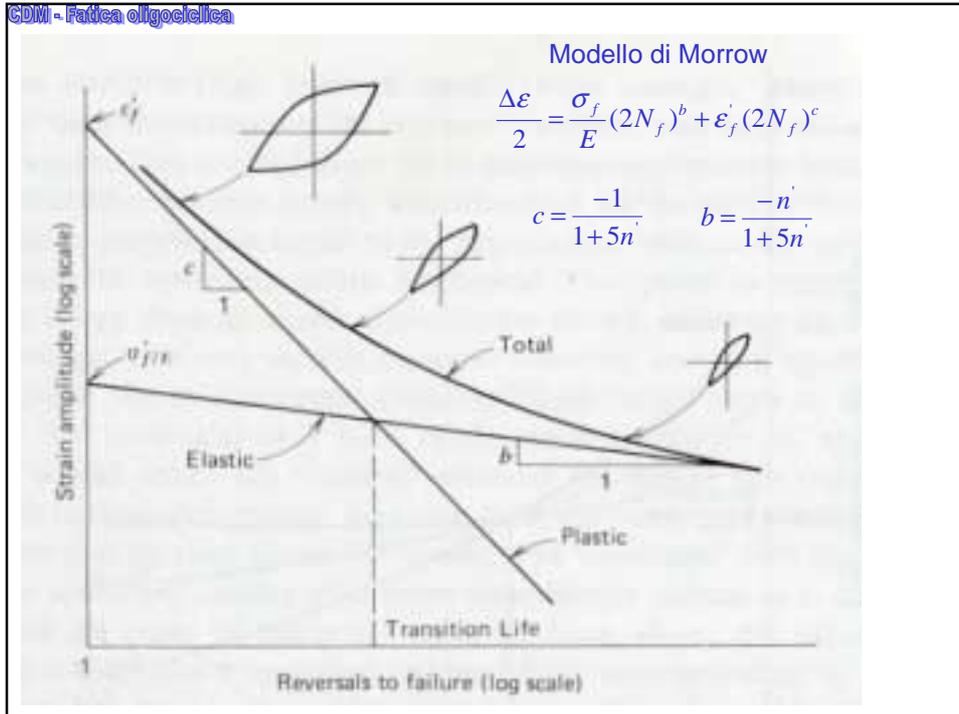
Material	Condition	0.2 percent yield strength, monotonic $\sigma_p$ / cyclic $\sigma_p$ ksi	Strain-hardening exponent $n$ (monotonic) / $n$ (cyclic)	Cyclic behavior
OFHC copper	Annealed	3/20	0.40/0.15	Hardens
	Partial annealed	37/29	0.13/0.16	Stable
	Cold worked	50/34	0.10/0.12	Softens
2024 aluminum alloy	T4	44/65	0.20/0.11	Hardens
7075 aluminum alloy	T6	68/75	0.11/0.11	Hardens
Mar-Ten steel	As-received	55/50	0.15/0.16	Softens and hardens
SAE 4340 steel	Quenched and tempered, 350 BHN	170/110	0.066/0.14	Softens
Ti-6Al-4V	Duplex annealed	145/115	0.078/0.14	Softens and hardens
Waspaloy		79/102	0.11/0.17	Hardens
SAE 1045 steel	Quenched and tempered, 595 BHN	270/250	0.071/0.14	Stable
	Quenched and tempered, 500 BHN	245/185	0.047/0.12	Softens
	Quenched and tempered, 450 BHN	220/140	0.041/0.15	Softens
	Quenched and tempered, 390 BHN	185/110	0.044/0.17	Softens
SAE 4140 steel	As-quenched, 670 BHN	235 / ...	0.14 / ...	Hardens
	Quenched and tempered, 580 BHN	245/250	0.092/0.13	Stable
	Quenched and tempered, 475 BHN	250/195	0.048/0.12	Softens
	Quenched and tempered, 450 BHN	230/155	0.040/0.17	Softens
	Quenched and tempered, 380 BHN	200/120	0.051/0.18	Softens

Modello di Manson-Coffin

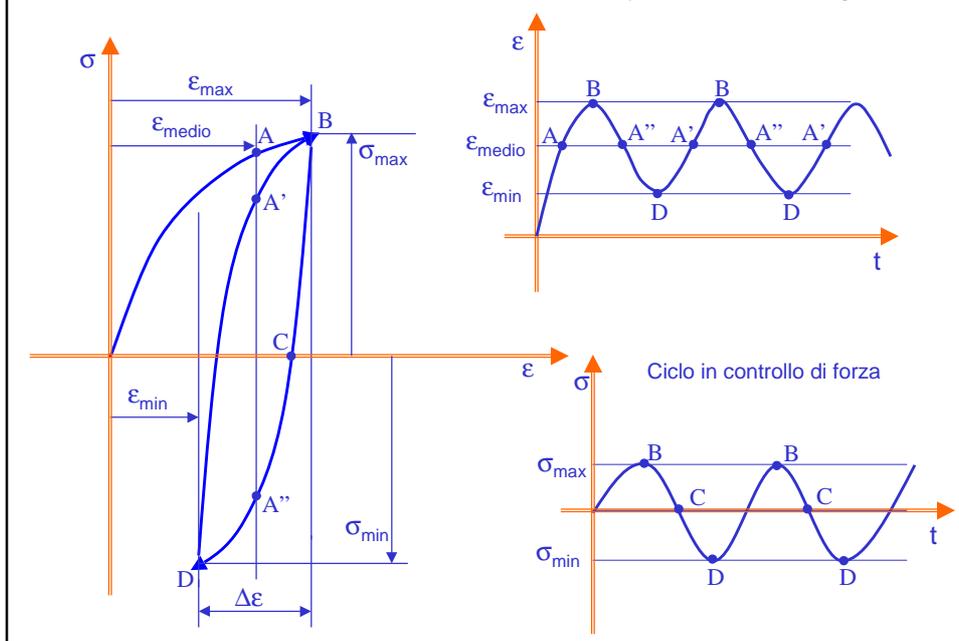
$$\frac{\Delta \epsilon_p}{2} = \epsilon_f' (2N_f)^c$$

$$c = \frac{-1}{1+5n'}$$



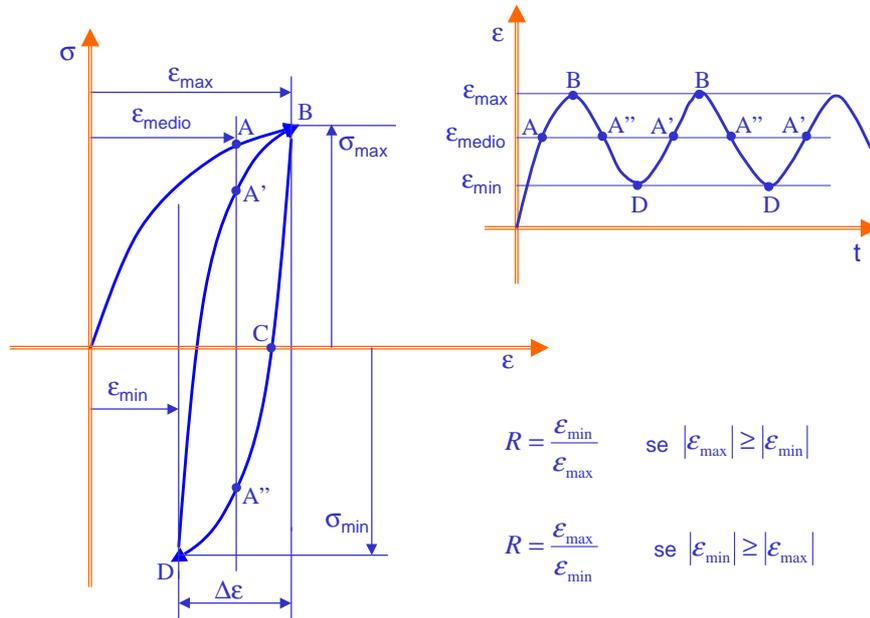


Influenza di una deformazione media non nulla sul comportamento a fatica oligociclica



CDM - Fatica oligociclica

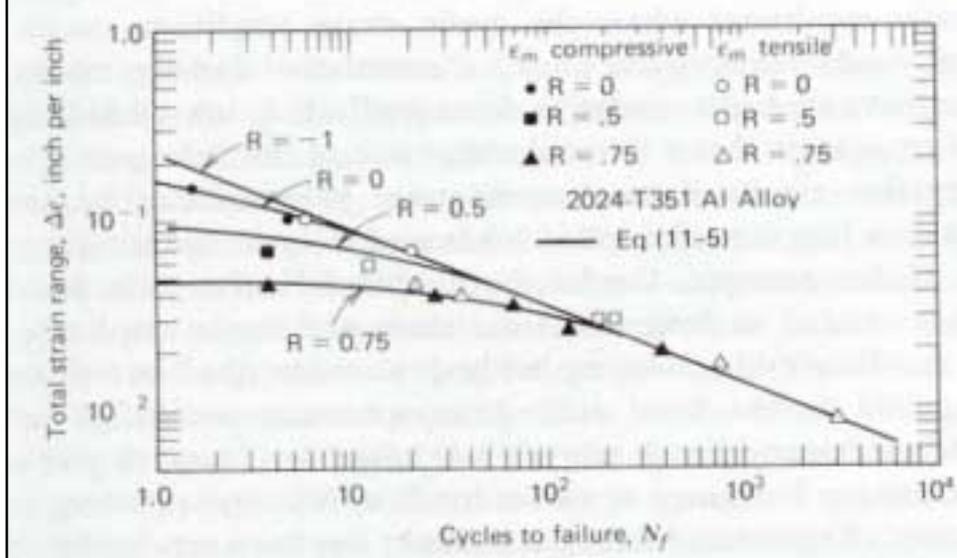
Influenza di una deformazione media non nulla sul comportamento a fatica oligociclica



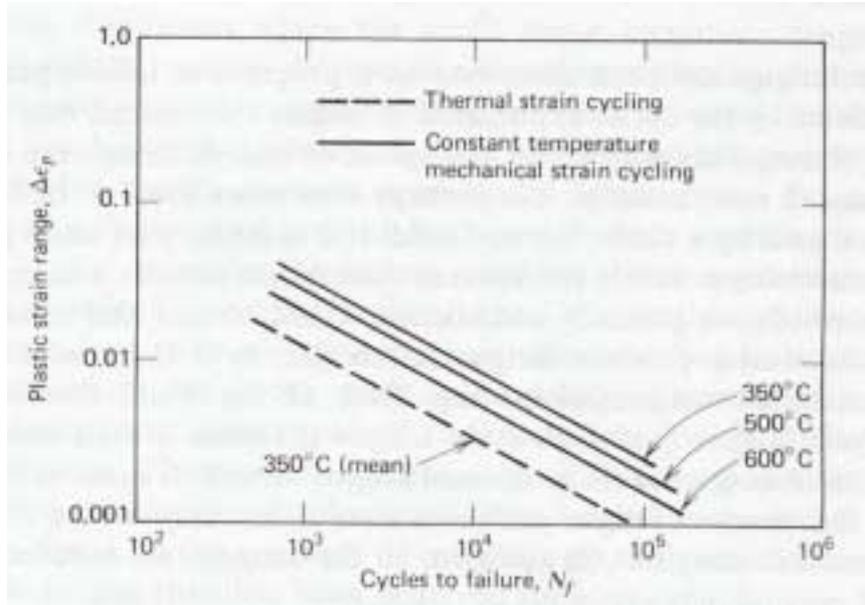
CDM - Fatica oligociclica

Influenza di una deformazione media non nulla sul comportamento a fatica oligociclica

$$\Delta \epsilon = \frac{2(1-R)\epsilon'_f}{\left[ (4N_f - 1)(1-R)^a + 2^a \right]^{1/a}} \quad a = -\frac{1}{c}$$



Effetti del ciclo di deformazione termica sul comportamento a fatica oligociclica



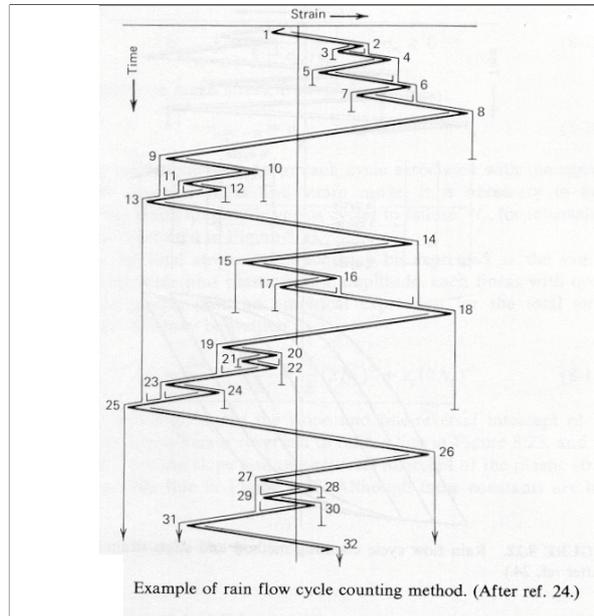
Metodi di conteggio dei cicli

Name	Example	Description
Peak count		All maximums above the mean and all minimums below the mean are counted
Peak-between-mean crossing count		Only the largest peak between successive crossings of the mean is counted
Level crossing count		All positive slope level crossings above the mean and negative slope level crossings below the mean are counted
Fatigue-meter count		Similar to level crossing except that only one count is made between successive crossings of a lower level associated with each counting level
Range count		Each range, i.e., the difference between successive peak values, is counted as 1/2 cycle, the amplitude of which is half the range.
Range-mean count		Ranges are counted as above, and the mean value of each range is also considered

CDM - **Fatica oligociclica**

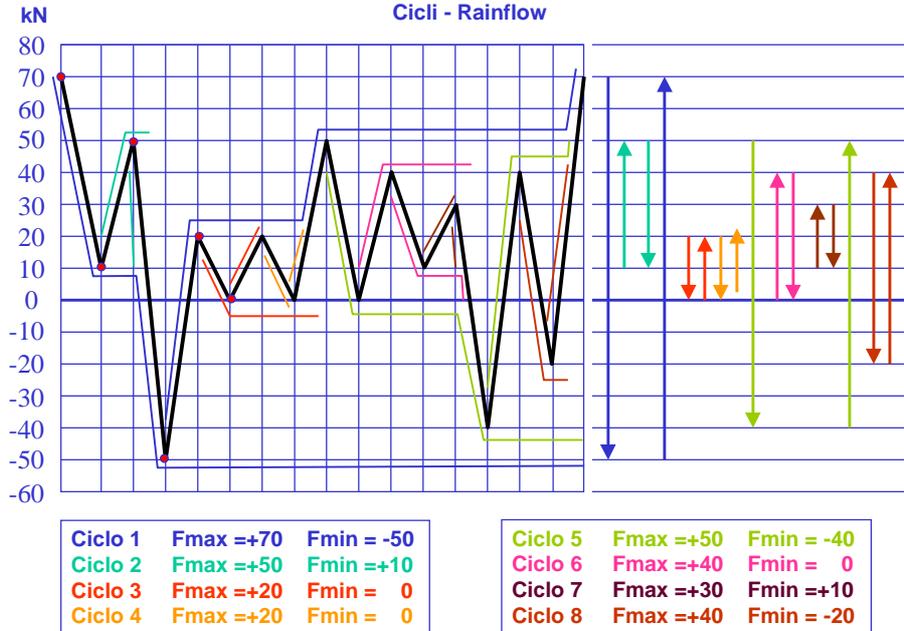
Metodi di conteggio dei cicli

Metodo del Rain Flow



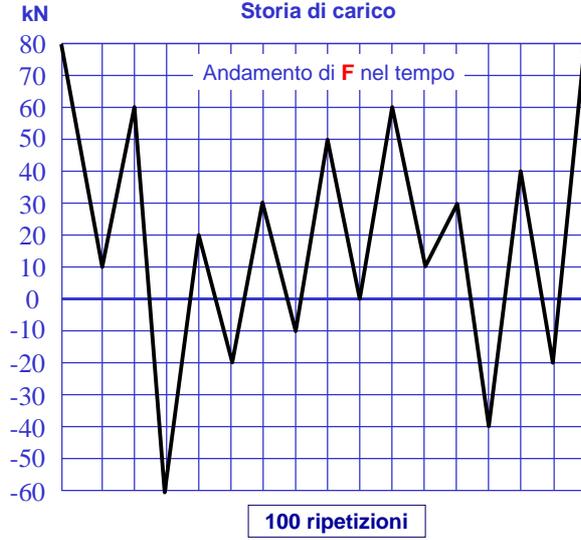
CDM - **Fatica oligociclica**

Cicli - Rainflow



Storia di carico

Esempio di calcolo



Il tirante-puntone è soggetto ad un carico assiale il cui andamento nel tempo è riportato nel grafico al lato.



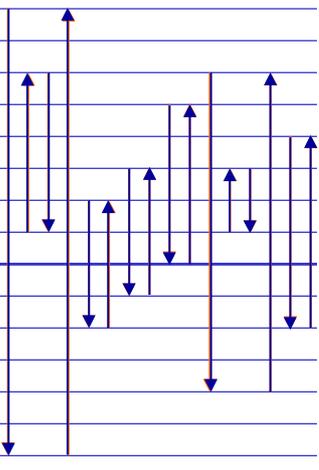
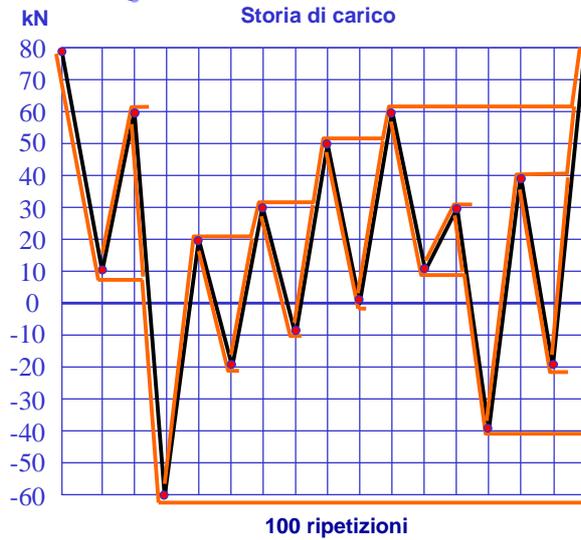
Si vuole calcolare la sezione **A** in modo che il tirante resista per 100 ripetizioni del diagramma di carico.

eps f	k (MPa)	n'
0,4800	1200,0	0,2000

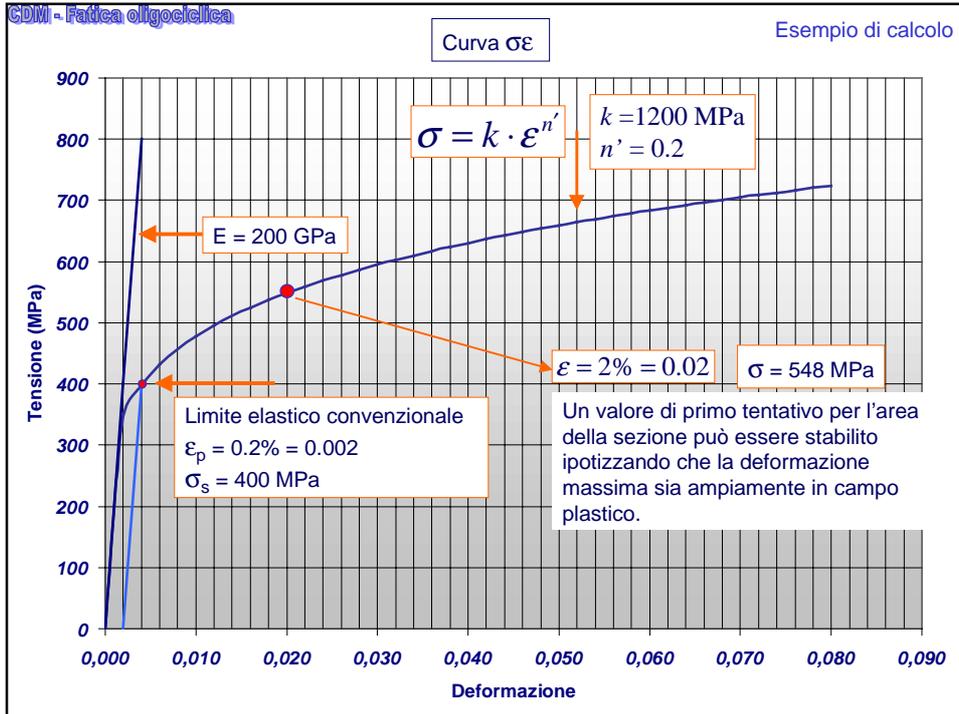
Dati del materiale.

Storia di carico

Esempio di calcolo



Ciclo 1	Fmax =+80	Fmin = -60	Ciclo 5	Fmax =+50	Fmin = 0
Ciclo 2	Fmax =+60	Fmin = +10	Ciclo 6	Fmax =+60	Fmin = -40
Ciclo 3	Fmax =+20	Fmin = -20	Ciclo 7	Fmax =+30	Fmin = +10
Ciclo 4	Fmax =+30	Fmin = -10	Ciclo 8	Fmax =+40	Fmin = -20



Posto:  
 $\varepsilon = 2\% = 0.02$

si ha:  
 $\sigma = 1200 \cdot (0.02)^{0.2} = 548 \text{ MPa}$

e quindi:  
 $A = \frac{F}{\sigma} \rightarrow A = \frac{80000 \text{ N}}{548 \text{ MPa}} = 146 \text{ mm}^2 \rightarrow d \cong 13.6 \text{ mm}$

Questo è il valore di primo tentativo del diametro

CDM - Fatica oligociclica

Esempio di calcolo

$$\Delta \varepsilon = \frac{2(1-R)\varepsilon'_f}{\left[ (4N_f - 1)(1-R)^a + 2^a \right]^{1/a}} \longrightarrow N_f = \frac{1}{4} \left[ 1 + \left( \frac{2\varepsilon'_f}{\Delta \varepsilon} \right)^a - \left( \frac{2}{1-R} \right)^a \right]$$

eps f	k (MPa)	n'	a	d (mm)	Area (mm <sup>2</sup> )
0,4800	1200,0	0,200	2,000	13,60	145,263

$d \cong 13,6 \text{ mm}$

Spettro di carico									
F max (N)	Fmin (N)	S max (MPa)	S min (MPa)	eps max	eps min	Delta eps	R	Nf	1/Nf
80000	-60000	550,7	-413,0	2,0360E-02	-4,8314E-03	2,5191E-02	-0,24	3,6267E+02	2,7574E-03
60000	10000	413,0	68,8	4,8314E-03	6,2133E-07	4,8308E-03	0,00	9,8721E+03	1,0130E-04
20000	-20000	137,7	-137,7	1,9882E-05	-1,9882E-05	3,9765E-05	-1,00	1,4571E+08	6,8630E-09
30000	-10000	206,5	-68,8	1,5098E-04	-6,2133E-07	1,5160E-04	-0,00	1,0025E+07	9,9755E-08
50000	0	344,2	0,0	1,9416E-03	0,0000E+00	1,9416E-03	0,00	6,1114E+04	1,6363E-05
60000	-40000	413,0	-275,4	4,8314E-03	-6,3624E-04	5,4677E-03	-0,13	7,7063E+03	1,2976E-04
30000	10000	206,5	68,8	1,5098E-04	6,2133E-07	1,5036E-04	0,00	1,0191E+07	9,8127E-08
40000	-20000	275,4	-137,7	6,3624E-04	-1,9882E-05	6,5612E-04	-0,03	5,3520E+05	1,8685E-06

$$\sigma = \frac{F}{A}$$

$$\varepsilon = \left( \frac{\sigma}{k} \right)^{1/n'}$$

$$\Delta \varepsilon = \varepsilon_{\max} - \varepsilon_{\min}$$

N° di ripetizioni possibili dello spettro di carico: **333**

La sezione è eccessiva

CDM - Fatica oligociclica

Esempio di calcolo

$$\Delta \varepsilon = \frac{2(1-R)\varepsilon'_f}{\left[ (4N_f - 1)(1-R)^a + 2^a \right]^{1/a}} \longrightarrow N_f = \frac{1}{4} \left[ 1 + \left( \frac{2\varepsilon'_f}{\Delta \varepsilon} \right)^a - \left( \frac{2}{1-R} \right)^a \right]$$

eps f	k (MPa)	n'	a	d (mm)	Area (mm <sup>2</sup> )
0,4800	1200,0	0,200	2,000	13,00	132,728

Spettro di carico									
F max (N)	Fmin (N)	S max (MPa)	S min (MPa)	eps max	eps min	Delta eps	R	Nf	1/Nf
80000	-60000	602,7	-452,1	3,1969E-02	-7,5863E-03	3,9555E-02	-0,24	1,4686E+02	6,8094E-03
60000	10000	452,1	75,3	7,5863E-03	9,7561E-07	7,5853E-03	0,00	4,0036E+03	2,4978E-04
20000	-20000	150,7	-150,7	3,1219E-05	-3,1219E-05	6,2439E-05	-1,00	5,9098E+07	1,6921E-08
30000	-10000	226,0	-75,3	2,3707E-04	-9,7561E-07	2,3805E-04	-0,00	4,0659E+06	2,4595E-07
50000	0	376,7	0,0	3,0488E-03	0,0000E+00	3,0488E-03	0,00	2,4787E+04	4,0344E-05
60000	-40000	452,1	-301,4	7,5863E-03	-9,9902E-04	8,5853E-03	-0,13	3,1253E+03	3,1997E-04
30000	10000	226,0	75,3	2,3707E-04	9,7561E-07	2,3610E-04	0,00	4,1333E+06	2,4193E-07
40000	-20000	301,4	-150,7	9,9902E-04	-3,1219E-05	1,0302E-03	-0,03	2,1707E+05	4,6068E-06

N° di ripetizioni possibili dello spettro di carico: **135**

La sezione può essere ulteriormente ridotta

$$\Delta \epsilon = \frac{2(1-R)\epsilon'_f}{\left[ (4N_f - 1)(1-R)^a + 2^a \right]^{1/a}} \longrightarrow N_f = \frac{1}{4} \left[ 1 + \left( \frac{2\epsilon'_f}{\Delta \epsilon} \right)^a - \left( \frac{2}{1-R} \right)^a \right]$$

eps f	k (MPa)	n'	a	d (mm)	Area (mm <sup>2</sup> )
0,4800	1200,0	0,200	2,000	12,81	128,877

Spettro di carico									
F max (N)	Fmin (N)	S max (MPa)	S min (MPa)	eps max	eps min	Delta eps	R	Nf	1/Nf
80000	-60000	620,7	-465,6	3,7040E-02	-8,7897E-03	4,5829E-02	-0,24	1,0929E+02	9,1496E-03
60000	10000	465,6	77,6	8,7897E-03	1,1304E-06	8,7886E-03	0,00	2,9822E+03	3,3532E-04
20000	-20000	155,2	-155,2	3,6172E-05	-3,6172E-05	7,2343E-05	-1,00	4,4024E+07	2,2715E-08
30000	-10000	232,8	-77,6	2,7468E-04	-1,1304E-06	2,7581E-04	-0,00	3,0288E+06	3,3017E-07
50000	0	388,0	0,0	3,5324E-03	0,0000E+00	3,5324E-03	0,00	1,8464E+04	5,4159E-05
60000	-40000	465,6	-310,4	8,7897E-03	-1,1575E-03	9,9472E-03	-0,13	2,3280E+03	4,2955E-04
30000	10000	232,8	77,6	2,7468E-04	1,1304E-06	2,7355E-04	0,00	3,0791E+06	3,2477E-07
40000	-20000	310,4	-155,2	1,1575E-03	-3,6172E-05	1,1937E-03	-0,03	1,6170E+05	6,1842E-06
								N° di ripetizioni possibili dello spettro di carico	100

Dopo alcune iterazioni viene calcolata la sezione del tirante in grado di sopportare esattamente 100 ripetizioni dello spettro di carico.

Calcolo a fatica oligociclica di componenti meccanici

Finisce qui!

